



**REPAIR PARTS LIST  
FOR  
470X4B87X  
MACH 8 PLUS SERIES  
15,000 BTU HEAT PUMP**

**(Includes 47004B876, 47004B879, 47014B876, 47024B876, 47024B879,  
47054B876, 47054B879, 47074B879)**

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**WARRANTY INFORMATION**

**PARTS RETURN**

“Air Conditioning” in-warranty parts subject to return to Airxcel, Inc. must be sent prepaid to the following address. Always include your company’s claim or work order along with the Airxcel, Inc. invoice generated from the shipment of the replacement part.

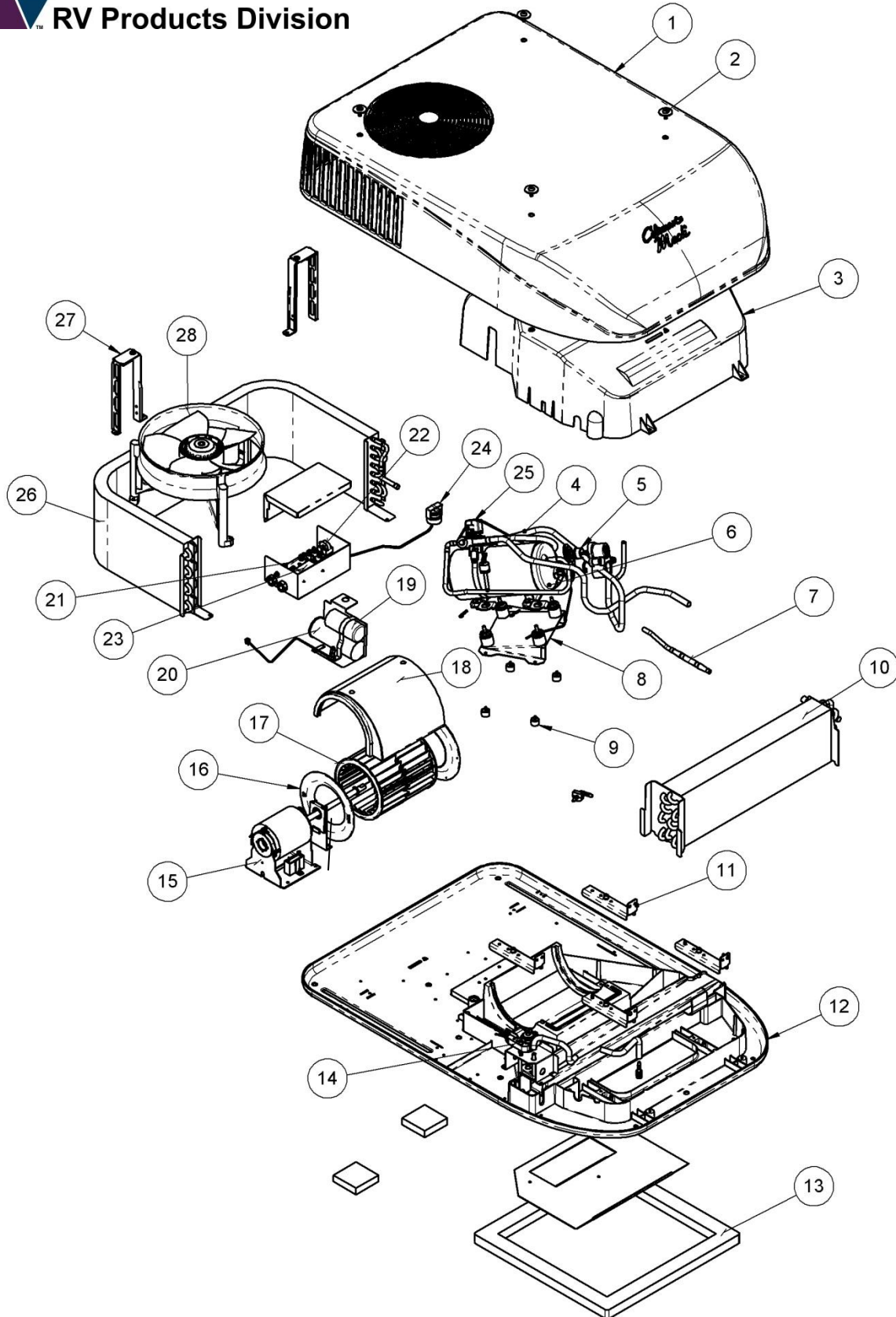
Airxcel, Inc.  
RV Products Division  
Attn: Warranty Return  
3050 N. St. Francis  
Wichita, KS 67219

**WRITTEN CORRESPONDENCE**

All written correspondence (no parts) should be sent to the following address:

Airxcel, Inc.  
RV Products Division  
Dept. 546  
P.O. Box 4020  
Wichita, KS 67204

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# 470X4B87X



CODE	USED ON MODELS	PART NUMBER	DESCRIPTION	NO. REQ.
1.	470X4B876	47233-3261 <sup>1</sup>	Shroud (Arctic White)	1
	470X4B879	47233-3291 <sup>1</sup>	Shroud (Black)	1
2.	All	6792-5111	Screw/Washer Pkg	1
3.	All	47233B535	Evaporator Top Ass'y	1
4.	All	47034C530	Reversing Valve Ass'y	1
5.	All	1450-0311	Overload	1
6.	All	1450-4239 <sup>2</sup>	Compressor (Tecumseh Compressor: HGBB515BAA)	1
7.	All	47034-536	Liquid Line Ass'y	1
8.	All	47233A1201	Compressor Mounting Plate	1
9.	All	47233A3172	Isolator Package	1
10.	All	1452B1871	Indoor Coil	1
11.	All	47233-510	Mounting Channel	4
12.	47024, 47074	47233C2021	Basepan (Gaskets included)	1
	47004, 47054	47233C2011	Basepan (Gaskets included)	1
13.	All	47233-3301	Gasket Package	1
14.	47024, 47074	47233A3092 <sup>3</sup>	Condensate Pump Ass'y	1
15.	All	1468B3389	ID Motor	1
16.	All	1472-004	Venturi Ring	2
17.	All	1472A1191	Blower Wheel	1
18.	All	47233A515	Scroll Top Assembly	1
19.	All	1497-6881	Start Capacitor	1
20.	All	1499-6601	Dual Capacitor	1
21.	All	47233-3031	Terminal Board	1
22.	All	1497-9021	PTCR	1
23.	All	1460-1271	High Pressure Relay	1
24.	All	1460-2141	OD Coil Switch	1
25.	All	1460-1311	Solenoid Coil	1
26.	All	1452B1981	Outdoor Coil	1
27.	All	47233A511	Shroud Support Bracket	2
28.	All	47233-3051	Fan Ass'y	1

**Notes:**

<sup>1</sup> Screw/washer package included in Shroud Pkg.

<sup>2</sup> Order 1450-9812 Compressor Mount Pkg for Compressor Grommets & Cotter Pins.

<sup>3</sup> Order 47233A3091 Condensate Pump Assembly instead if hoses & fittings are needed.

**SPECIAL ORDER PARTS:**

All parts with three digit suffix numbers are "Special Order" Parts. These parts are subject to factory availability and require extra time for delivery.